



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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647.7601
Job Sheet 181385



Part No: 647.7601

Job Qty: 6 ea

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV NC IPP REV:A NEW ISSUE 15-08-04 JLM VERIFIED BY:DD

Ship Via:

007288

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-1		JAN 03 2019 DAS
110	Packaging	6 pcs	9/10/18	9/10/18	0.00	0.00	Packaging1-1		DAS 36
120	Small Fab	6 pcs	9/10/18	9/10/18	0.00	1.97	Small Fab-1		36 DAS
130	QC	6 pcs	9/10/18	9/10/18	0.00	0.00	QC5		JAN 18 2019 68
140	Packaging	6 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1		9-89
150	QC21-SA	6 Ea	9/10/18	9/10/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

JAN 21 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7611	Lower Deflector	6 Ea (1 ea)	90-Start up Operation	5115081
647.7612	Breakaway Tip	6 pcs (1 ea)	90-Start up Operation	511684
MS20470AD6-14	Rivet	12 Ea (2 ea)	90-Start up Operation	M126643

Job Allocations

	Required	Inventory	Allocated
	6	46	0
	6	54	0
	12	294	0



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Container No: S141609



Part: 647.7601

Job No: 181385

Serial No/Batch: S141609

Revision:

Inspector:

Exp Date:

Instructions:

Date: 01/03/19

Specifications

could not be found.

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